

TERMINAL BOX

MODELS : Core-Frame-Tank (CFT)

TERMINALS : 1, 2 & 3

1.0 GENERAL FEATURES :

- Die cast and aluminium body & cover. Therefore the assembly is rust proof, compact, lightweight and easy to handle.
- Very easy to install with 4 symmetric holes for fixing bolts.
- Combination of 1, 2 & 3 (core-frame-tank) terminals are available using same enclosure.
- Replacement of any terminal is possible.
- For fixing cable gland of external circuit 1 exit of M25 is provided only for 2 terminals TBX model.
- The terminals allow the connection between wiring inside and outside the transformer tank and are designed in such way to avoid unscrew during assembly or wiring operation allow an easy connection between external and internal measuring circuit of transformer tank.
- Protection : Withstand IP-67, so it can be used for outdoor application.
- Working Temperature : Standard -20 to 120 °C On request -40 to 120°C can be provided.

2.0 APPLICATION :

CFT Terminal Box is very useful for connecting internal circuits with external circuits in oil filled transformer.

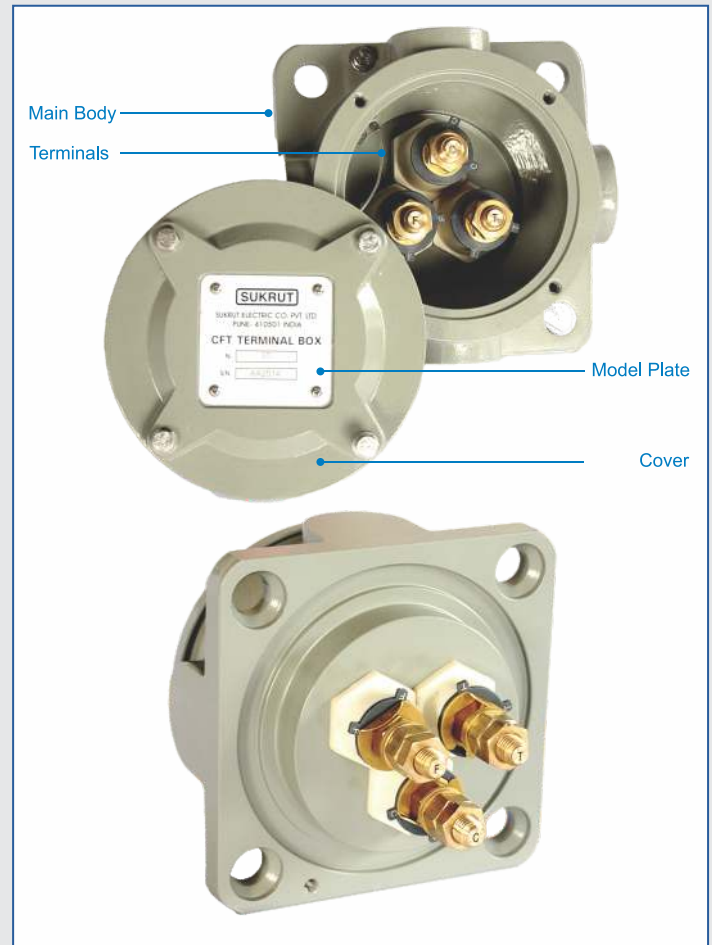
3.0 CONSTRUCTION :

An aluminium Base is used for housing terminals. The Base has 4 plain holes of 18 mm diameter for mounting. An O- Ring is provided with suitable groove in the base to make the installation leak proof. Terminals are provided in combination of 1, 2 & 3.

Each Terminal is provided with Cap to restrict the axial movement of Terminal. It is possible to replace any Terminal. Thus any housing can be used by just replacing faulty Terminal. An Aluminium Cover is provided for the main Body. The Cover is provided with O-Ring for making it leak proof. A nylon lid links cover and housing to avoid any mistake during wiring operation.

4.0 ROUTINE TEST :

- Leakage Test : At 2.5 kg/cm² for 1min for body before assembly and At 2.5 kg/cm² for 1min for Terminal Box after assembly.
- Dielectric Test : At 10 kV for 1 minute between terminal to terminal and terminal and body.
- Visual Inspection : 100% visual inspection is done before and after assembly.



5.0 TYPE TEST :

1. IP-67 test is carried out at IDEMI, Mumbai.
2. High voltage test at 10 KV for 1min is carried out at ARAI Pune.
3. Insulation test at 10 KV for 1min is carried out at IDEMI, Mumbai.
4. Oil compatibility test on moulded terminal M12 (PPS), with insulating oil (Transformer oil) of petroleum origin at ERDA, Pune.

6.0 HOW TO ORDER :

Select suitable model acc. To No. of terminals Eg : CFT with 3 terminal

No. of Terminals	No. of Exits
1	0
2	1
3	0

7.0 FAULTS & REMEDIES:

For any fault, other than replacement of Terminal, the Terminal Box should be returned to Sukrut Electric Co. Pvt. Ltd. for repairs.



CORE FRAME TANK TERMINAL BOX

MODEL: CFT WITH 2 OR 3 TERMINALS

FIG 1. CFT 3T-0E

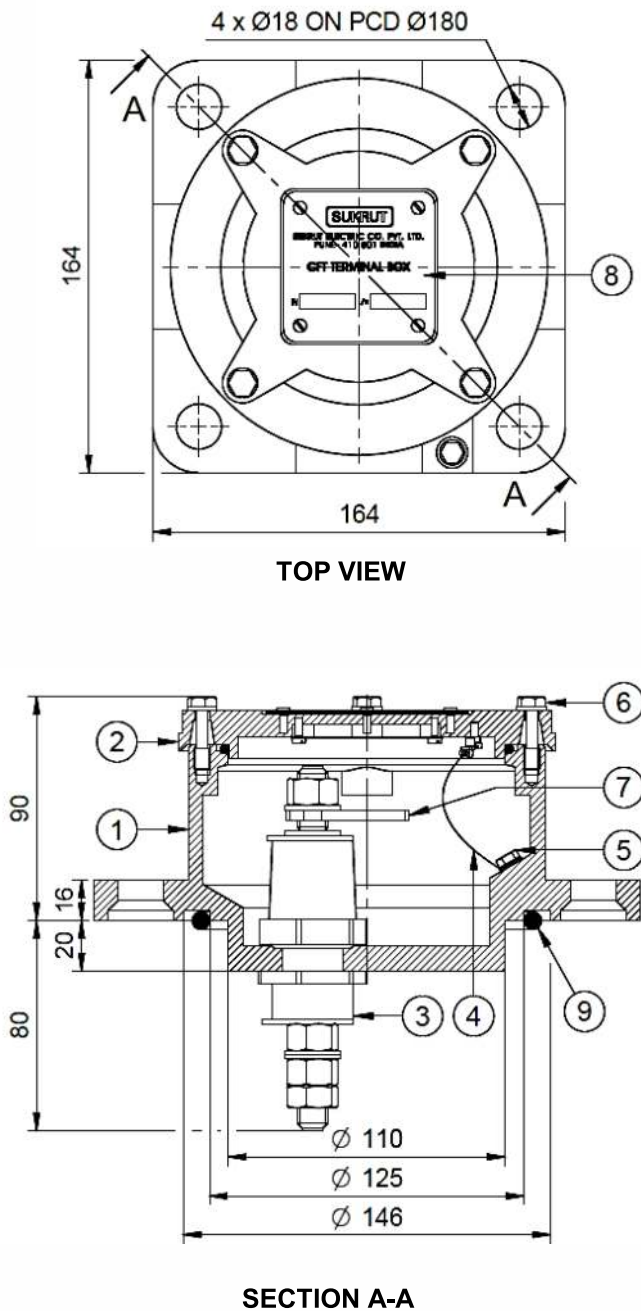
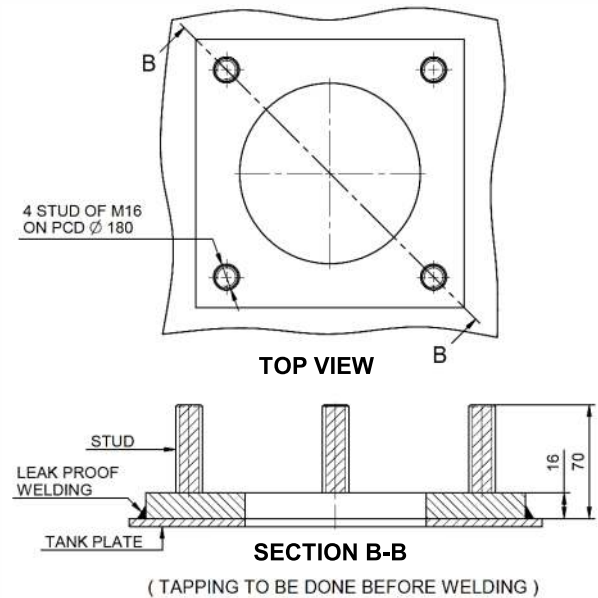


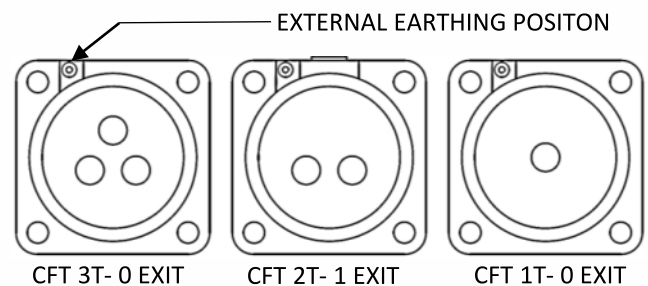
FIG 2. MOUNTING PAD



PART LIST FOR FIG. 1

SR NO.	DESCRIPTION	MATERIAL	QTY
1.	BODY CFT	ALUMINIUM	1
2.	TERMINAL BOX COVER	ALUMINIUM	1
3.	M12 TERMINAL ASSEMBLY	-	3
4.	RETAINING DEVICE	-	1
5.	GROUND TERMINAL	S.S 316	2
6.	COVER ASSEMBLY SCREW	S.S 316	4
7.	SHORTING LINK	COPPER	2
8.	MODEL LABEL	ALUMINIUM	1
9.	SEALING O-RING	NBR	1

FIG 3. TERMINAL POSITION



GENERAL NOTES :

1. All dimensions except mountings are shown for reference only.
2. Mounting pad is shown for reference only.
3. Actual dimensions should be determined by the Customer.



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